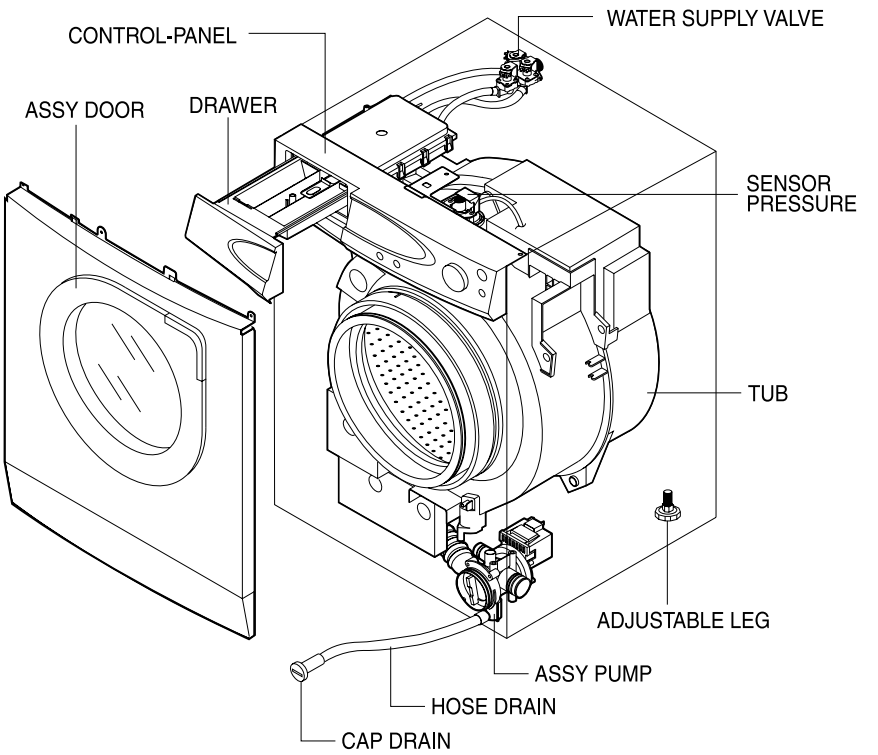
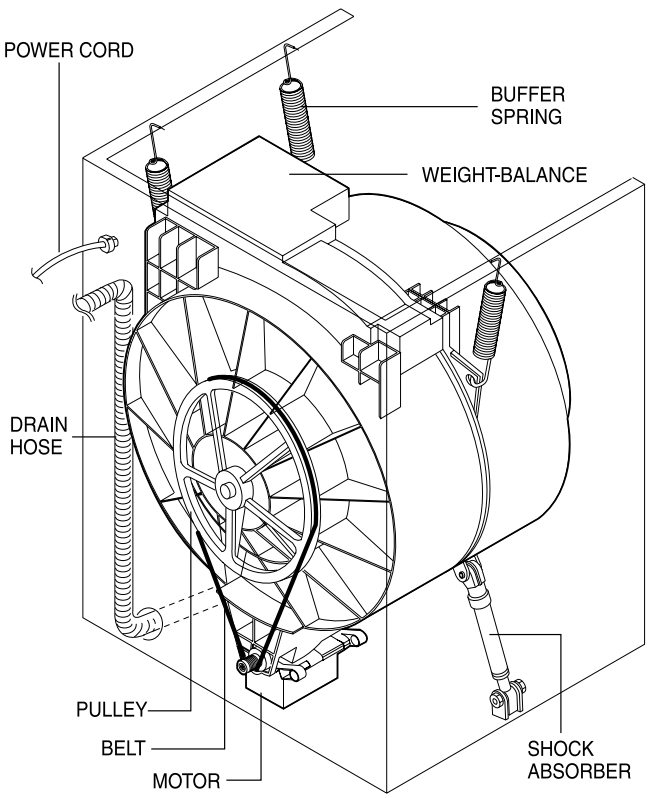
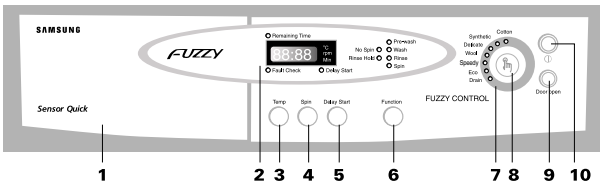
2. Overview of the Washing Machine



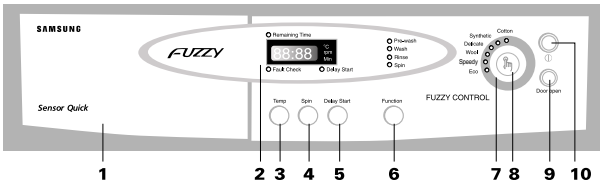


3. Overview of the control panel

SWF-P14



SWF-P12/SWF-P10/SWF-P8



1. Detergent dispenser

2. Display panel

Displays the remaining wash cycle time and error messages.

3. Temperature selection button

Press the button repeatedly to cycle through the available water temperature options (cold water, 30°C, 40°C, 60°C and 95°C).

When pressing this button during washing, you can see the selected temperature in the display panel.

4. Spin selection button

Press the button repeatedly to cycle through the available spin speed options. (no : No Spin, rh : Rinse Hold)

SWF-P14	no, rh, 400, 600, 800, 1000, 1200, 1400 rpm
SWF-P12	no, HoLd, 400, 600, 800, 1000, 1200 rpm
SWF-P10	no, HoLd, 400, 600, 800, 1000 rpm
SWF-P8	no, HoLd, 400, 600 rpm

When pressing this button during operation, you can see the selected spin speed in the display panel.

5. Delay Start button

Press the button repeatedly to cycle through the available delayed start options (from 1 hour to 24 hours in one hour increments).

6. Function button

Press the button repeatedly to cycle through the available partial wash options { Wash+Rinse+Spin ➔ Spin ➔ Rinse(1 time)+Spin ➔ Rinse(2 times)+Spin ➔ Rinse(3 times)+Spin ➔ Wash+Rinse+Spin}.

Note : Prewash is available only with Cotton, Synthetic or Delicate programs. “Rinse (3 times)+Spin” is not available with Speedy, Eco or Drain programs.

7. Fuzzy Control dial

Turn the dial to select one of the six or seven available wash programs.

SWF-P8/SWF-P10/SWF-P12	Cotton, Synthetic, Delicate, Wool, Speedy, Eco
SWF-P14	Cotton, Synthetic, Delicate, Wool, Speedy, Eco, Drain

8. Start/Pause button

Press to pause and restart programs.

9. Door Open button

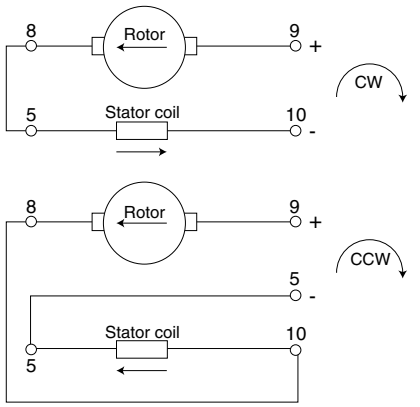
Press to open the washing machine door.

10. ⏻ (On/Off) button

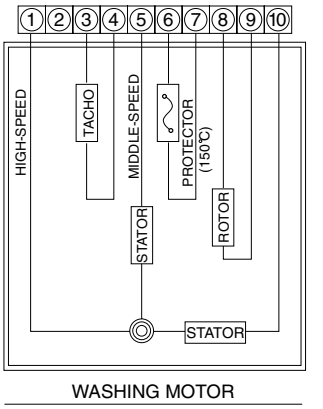
Press once to turn the washing machine on, press again to turn the washing machine off. If the washing machine power is left on for longer than 10 minutes without any buttons being touched, the power automatically turns off.

7. Designation of Main Components

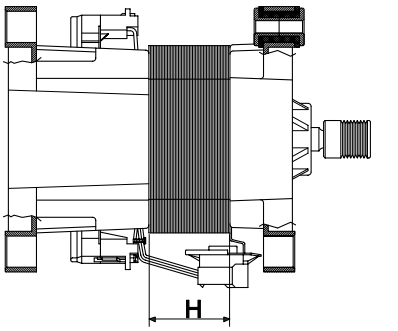
7-1 Normal / Reverse Revolution of Motor and R. P. M. Control



<Figure1>



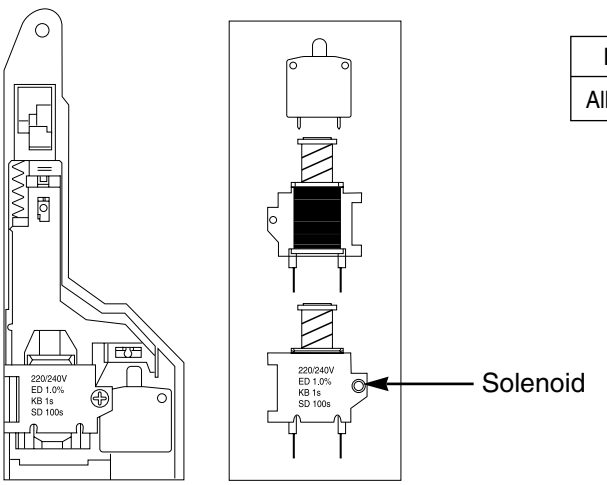
<Figure2>



<Figure3>

(± 7%)	STATOR(5.10)	STATOR(5.1)	ROTOR(8.9)	TACHO(3.4)	PROTECTOR(6.7)	"H"(mm)	Code-No	Remark
Resistance value	2.07 Ω	0.90 Ω	2.35 Ω ↑	42.7 Ω	0	45	DC31-00002C	B
Rated value	220~240V / 50Hz							

7-2 Door safety Device

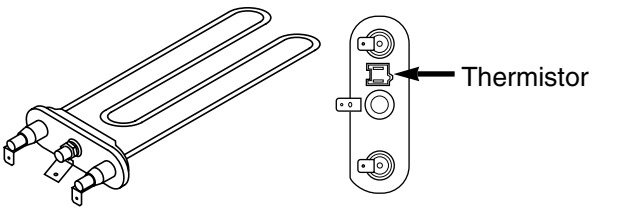


Model	Code No.	Solenoid Coil Resistance
All Model	DC61-00115A	210Ω±10%

7-3 Heater

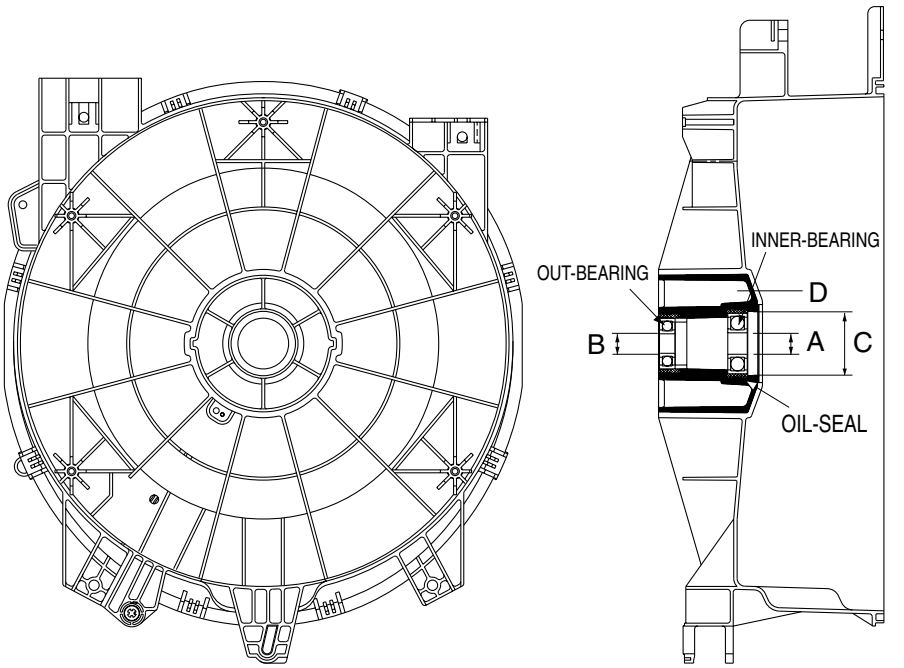
1) Capacity : AC 230V/2500W (SWF-P14:2000W)
2) Location : Bottom of TUB
3) Function : Raise the water temperature supplied at the wash process.
4) Resistance value :

SWF-P14	**23~29Ω**
SWF-P12 SWF-P10 SWF-P8	**20.5~21.5Ω**



5) Thermal Fuse : 128°C

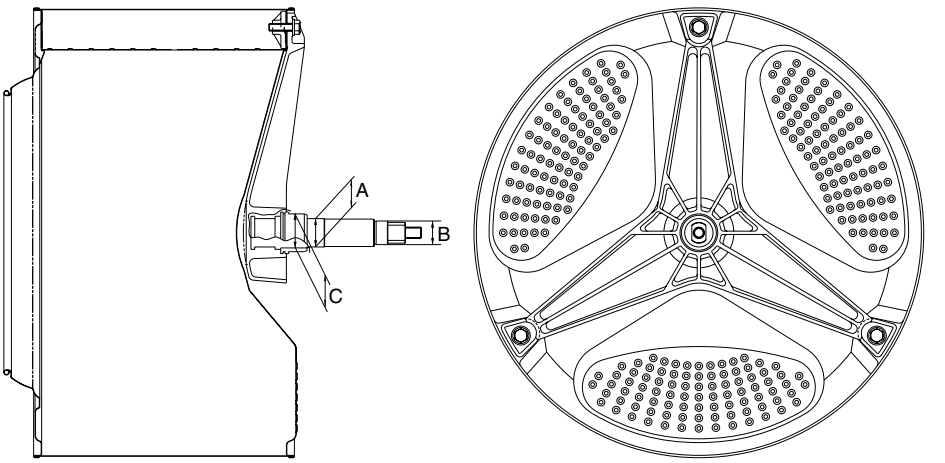
7-4 ASSY-TUB BACK



(unit : mm)

TYPE	INNER-BEARING(A)	OUT-BEARING(B)	OIL-SEAL(C)	Assy-Housing Bearing(D)	Assy-Tub Back	REMARK
I	ø 30	ø 25	ø 43.9	DC97-00419A	DC97-00214A	SWF-P14
II	ø 30	ø 25	ø 43.9	DC97-00125A	DC97-00214B	SWF-P12, SWF-P10
III	ø 20	ø 17	ø 24.3	DC97-00215B	DC97-00214C	SWF-P8

7-5 ASSY- DRUM



(unit : mm)

TYPE	(A)	(B)	(C)	CODE-NO.	REMARK
I	ø 30	ø 25	ø 44.7	DC97-00785B	SWF-P14, SWF-P12
II	ø 30	ø 25	ø 44.7	DC91-12281A	SWF-P10
III	ø 20	ø 17	ø 25	DC97-00785A	SWF-P8